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cnc programmers and service technicians will find this book a very useful training and reference tool to use in a production environment also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are book jacket

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本書依據民國一七年教育部發布之十二年國民基本教育技術型高級中等學校群科課程綱要 機械群 數控控制機械實習 編撰而成 全書共一冊 供機械群第二學年第二學期實習科目 每週3節 每學期三學分學習之用 本書特色 正確 全新的內容編排 提供同學視覺上的新穎與閱讀的便利性 編排結構 每章內容均依課綱適當分成幾個小節 各小節都有特定主題的解說 例題說明和練習題 使本書更便於學習 複習與參考 學習目標 每一章開頭均以大照片顯現該章內容及應用的圖略範疇 以條列式陳述該章的內容概要 提供學生課前掌握學習重點 易學的圖解與表格 本書擁有大量淺顯易學的圖解與表格 助學生更快理解內容 藉此學生可養成列表顯示問題的物理意義和幾何關係等重要數據 學習目標回顧 每章課文內容後 會有 綜觀全局 學習掃描 生活應用 的總結 依各學習目標摘要 學習掃描 該章重要的觀念 使學生可以再一次的複習 課後習題 每章最後會提供課後習題 讓學生思考正在學習的內容 以助學生更加釐清與瞭解該章的觀念 學習資源 除了課本外 本書備有多種學習資源供學生使用 包括mosme行動學習一點通及線上學習資源

本書共分成三章 由淺入深 分段介紹程式組成與架構 引導讀者有效學習 全書採用大量相關精美圖片 輔以圖文參照解說 讓讀者能一目了然 介紹程式書寫時 於右側輔以 中文解說 與 路徑介紹 讓讀者能對程式之內容 作立體的有效的瞭解 每單元附 學後評量 與 工作單 供讀者於單元結束後 作自我評量與練習 增進學習效果 本書於附錄編列 各廠商之刀具編號 材質表 切削速度表 與 切削對策 等 讓讀者在 刀具的選用 切削速度的選擇 等 能有其依據 發揮所使用刀具之最大效益

comes with a cd rom packed with a variety of problem solving projects

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this general introduction of the subject of macros found in computer numerical control cnc systems will make readers aware of what macros are how to develop them and how to use them effectively it also explores important related subjects and identifies several other helpful topics in cnc

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